

Allied Machine & Engineering Corp.

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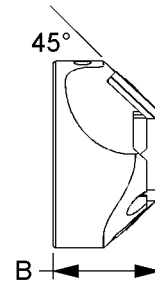
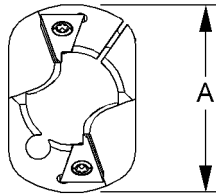
the
HOLE
advantage



T-ACR 45™ Chamfer Ring

Introducing the T-ACR 45™ Chamfer Ring

- Fits straight fluted standard T-A® Drilling System holders (holder sold separately)
- Adjustable drill depth
- Each chamfer ring covers multiple drill diameters
- Stocked for immediate delivery in series #1 and #1.5
- Ideal for short run jobs or emergencies
- Double effective cutting allows for increased feed rates
- Face mounted insert increases insert strength
- Balanced to match holder center of gravity for increased stability



T-ACR 45™ Chamfer Ring

Item Number	Series *	Minimum Drill ϕ	Maximum Drill ϕ	Maximum Chamfer ϕ	A	B
					Chamfer Ring ϕ	Chamfer Ring Length
T-ACR-45-1	1	.6900"	.8539"	1.047"	1-3/8"	51/64"
T-ACR-45-1.5	1.5	.8540"	.9600"	1.125"	1-9/16"	57/64"

* T-A® Holders sold separately

Chamfer ring inserts sold separately.

T-ACR 45™ Chamfer Rings are designed for use with stub, short, intermediate, and standard length T-A® Drilling System holders only.

Accessories



Insert Number**	Insert Screw***	Torx Driver	Clamping Screw***	Torx Driver
T-ACRI-45-B-C5A	7255-T8-10	8T-8	7495-T15-10	8T-15

**Sold in two piece packages

***Insert screws available in 10 piece packages only.

Represented By:



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